



THE PERFORMANCE OF CURVED FRP REINFORCEMENT FOR CONCRETE STRUCTURES

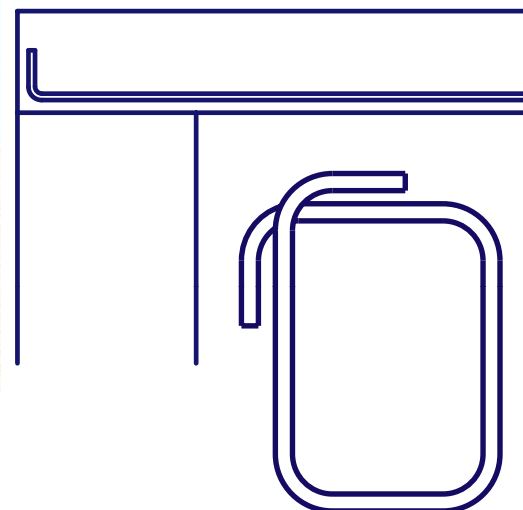
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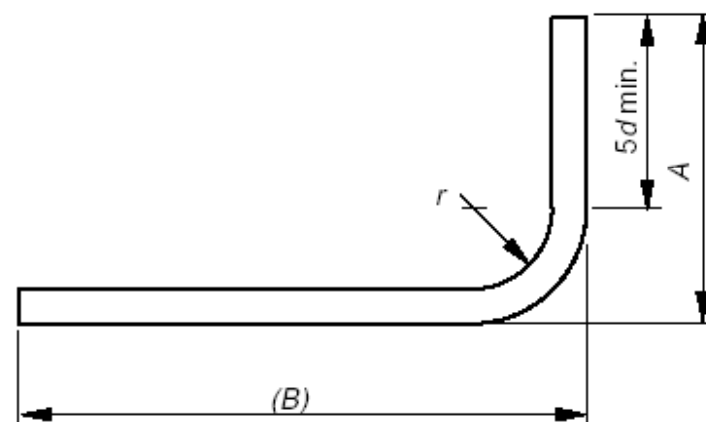
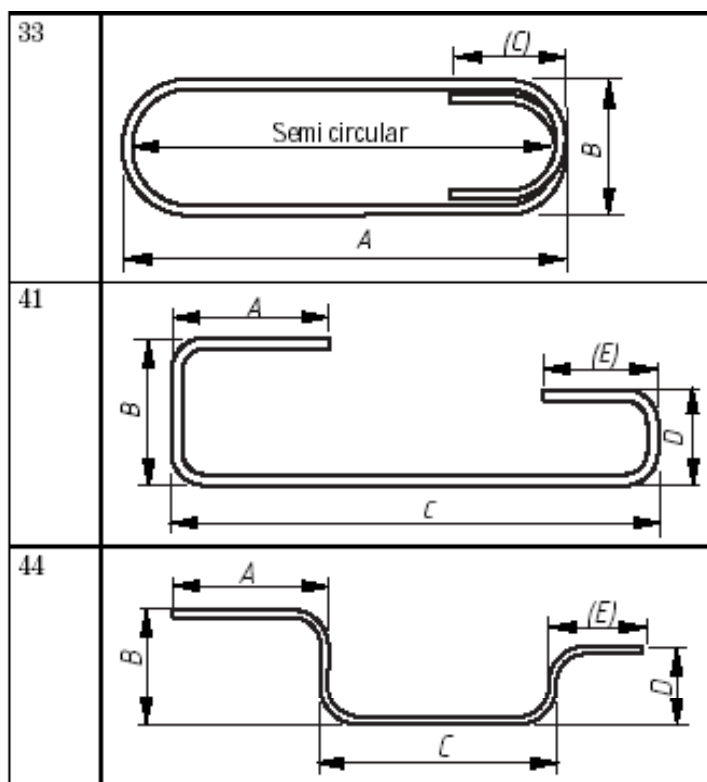
**Construction Innovation Research Group
Department of Civil and Structural Engineering**



- **Introduction**
- **Performance of bent FRP's**
- **Experimental programme/results**
- **Conclusions**

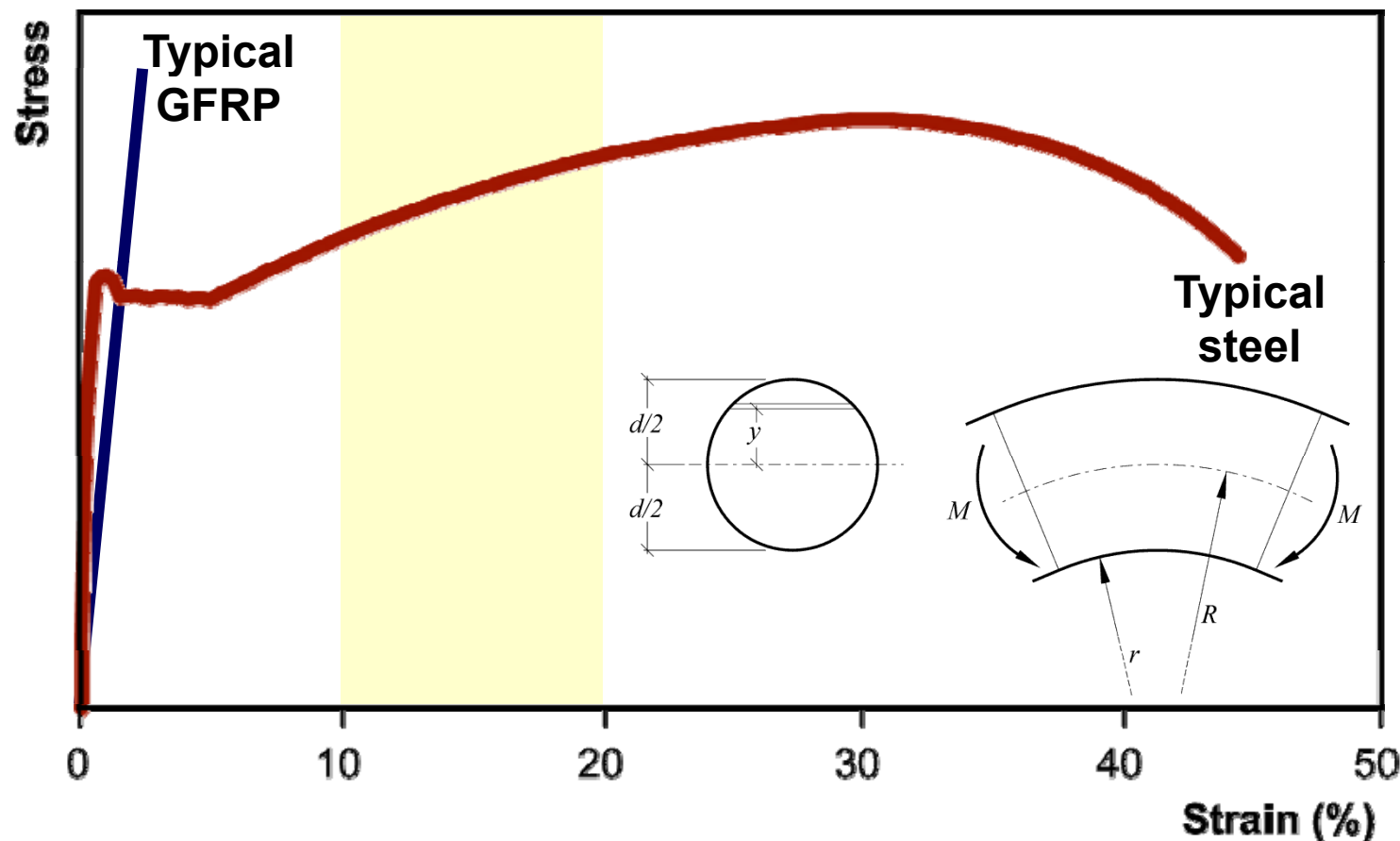
- **End anchorages**
- **Element connection**
- **Shear reinforcement**





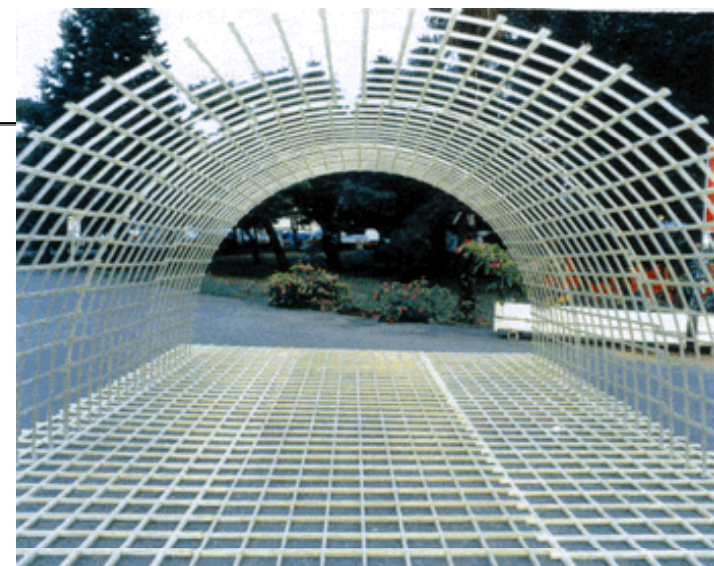
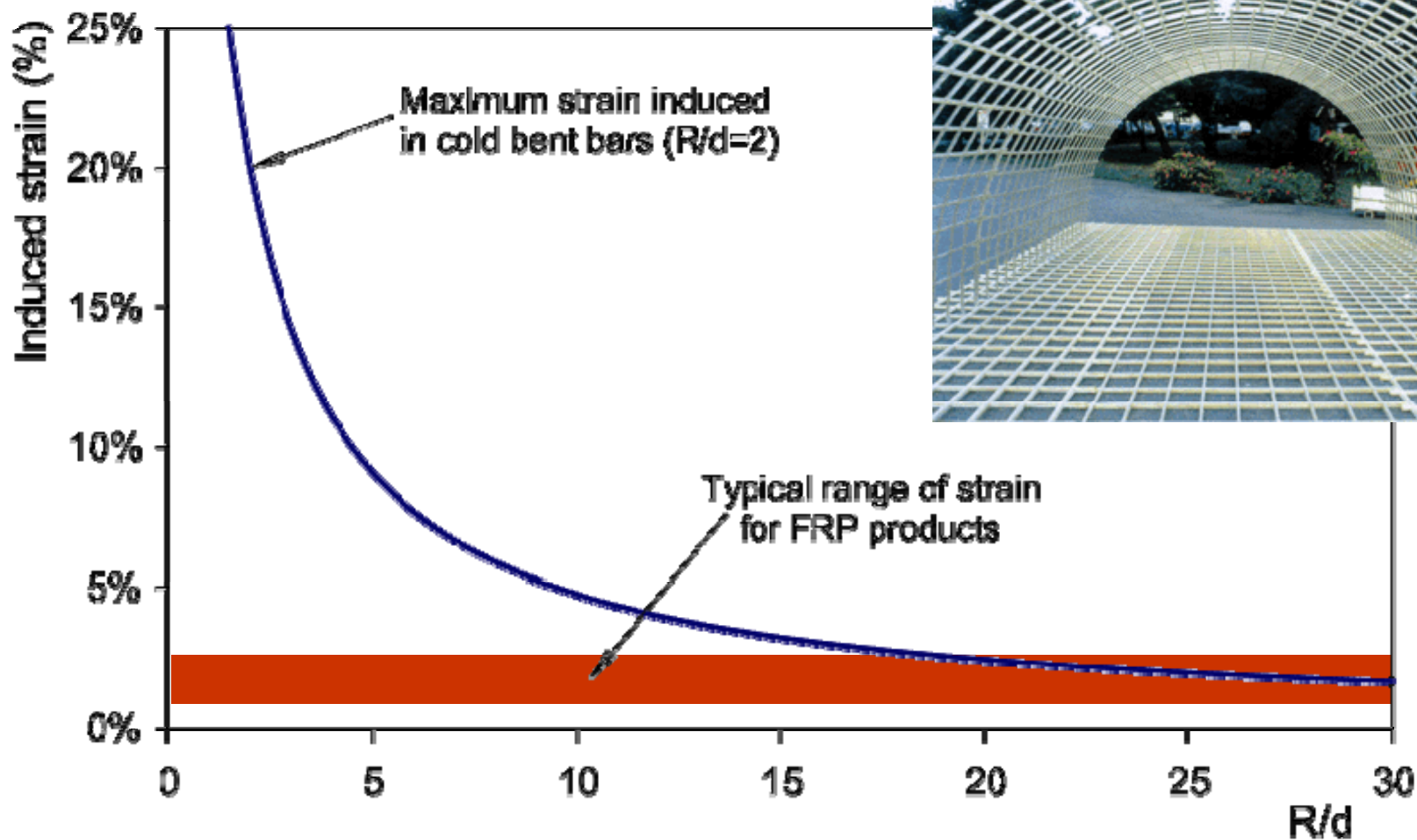
$$r \geq 2$$

Standardised shapes (BS8666)



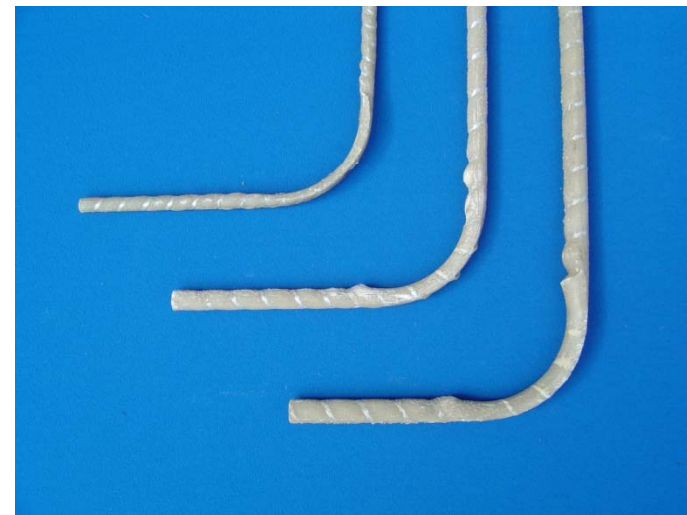
Plastic strain induced by bending

Introduction

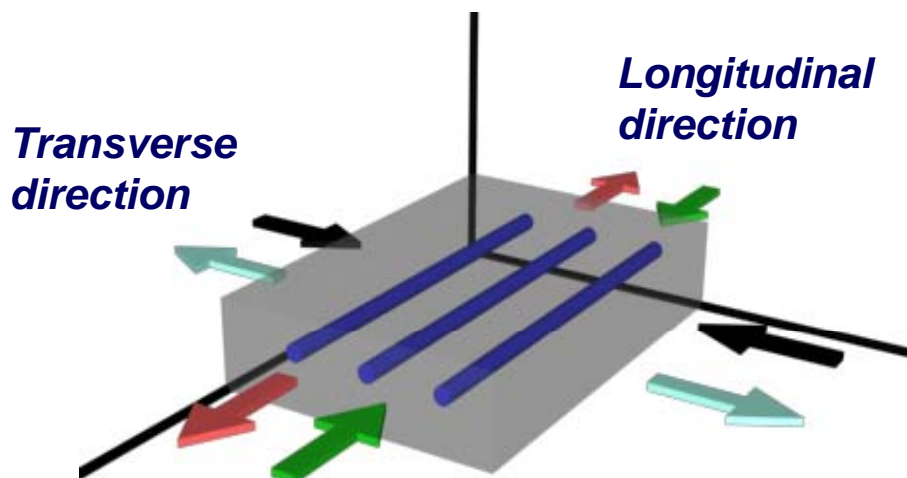


Pre-bent FRP's

- **Thermosetting FRP's:**
can only be pre-bent at the factory
- **Thermoplastic FRP's:**
could offer a valid solution for on-site bending of reinforcement

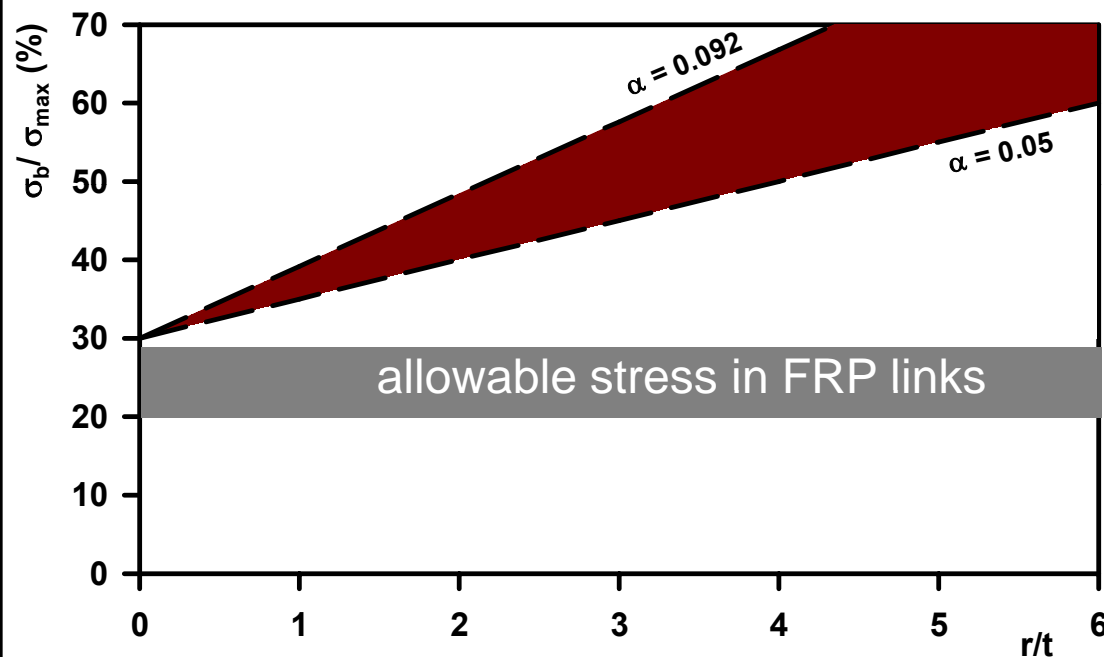


The tensile strength of FRP bars can be largely reduced when subjected to a biaxial state of stress



Premature failure at bent portion

Design equation (JSCE)



$$f_{fb} = \left(\alpha \frac{r_b}{d_b} + 0.3 \right) f_{fu} \leq f_{fu}$$

r_b is the radius of the bend in the bar

d_b is the nominal diameter of the FRP bar

f_{fu} is the design strength of a straight portion of the bar

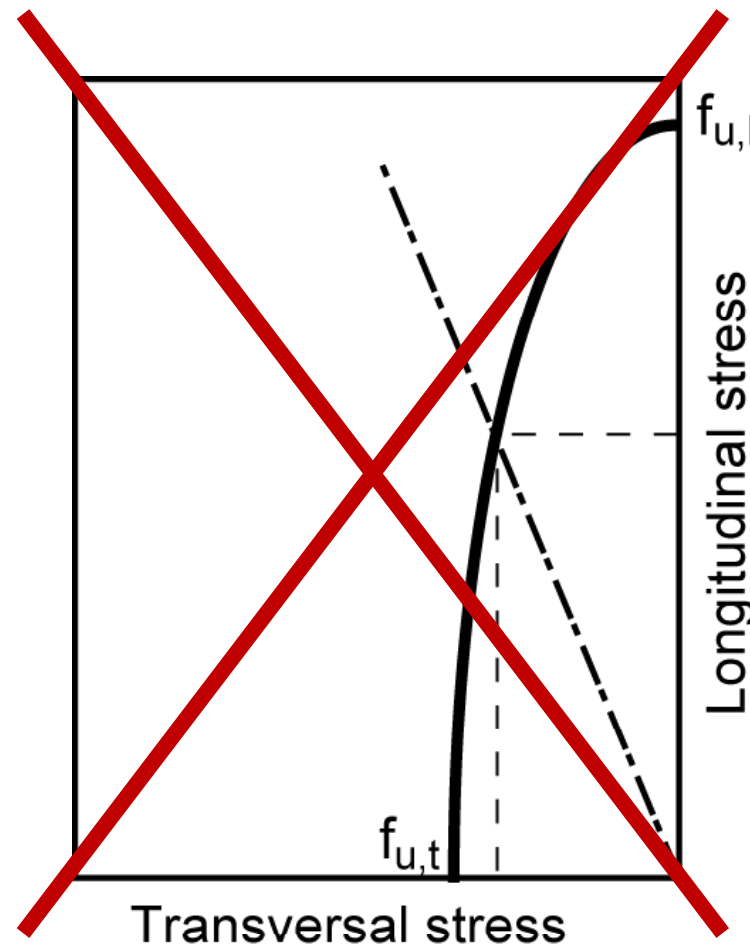
$$f_{fb} = \left(\alpha \frac{r_b}{d_b} + 0.3 \right) f_{fu} \leq f_{fu}$$

Bend geometry

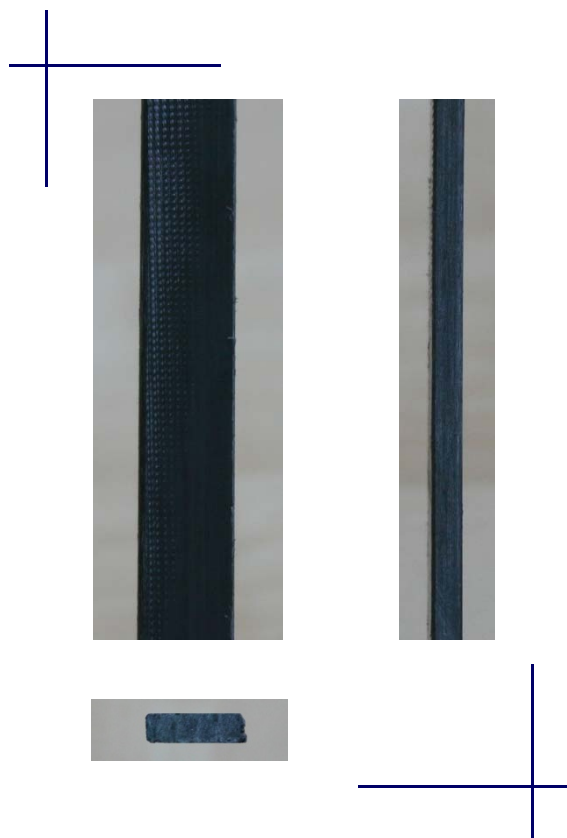
- r/t

~~Composite make-up~~

- ~~- type of fibres~~
- ~~- type of resin~~
- ~~- volume fractions~~



GFRP thermoplastic strip (12x3mm)

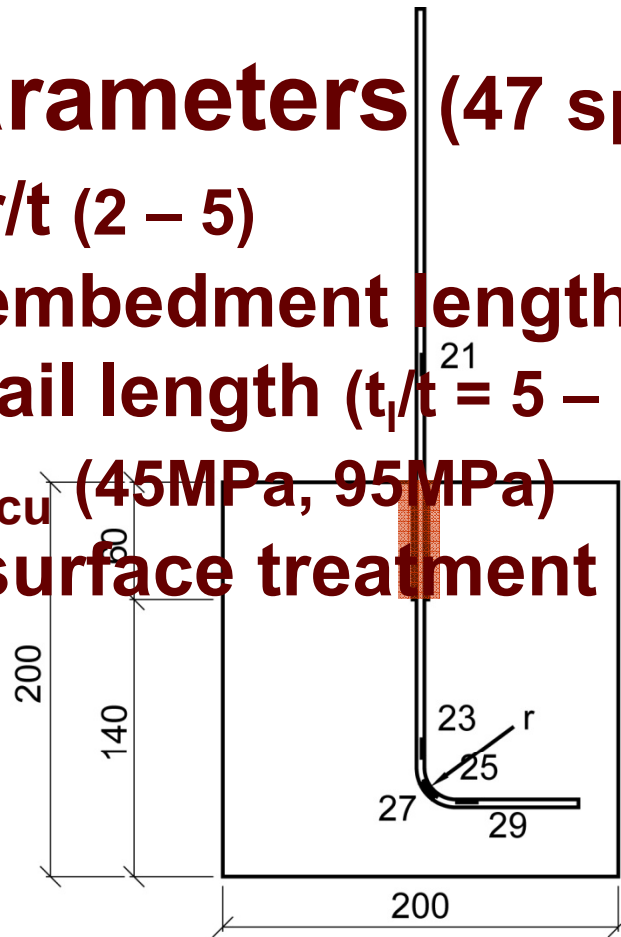


Properties

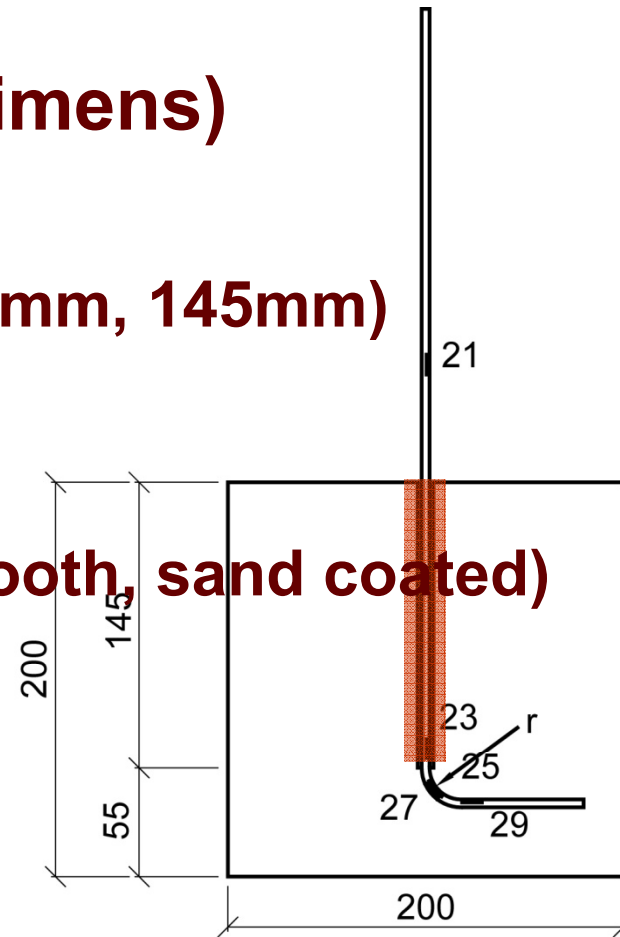
Tensile strength (MPa)	720
Tensile modulus (GPa)	28
Ultimate strain (%)	1.9
Glass content (%v/v)	35
Density (g/cm ³)	1.48

Parameters (47 specimens)

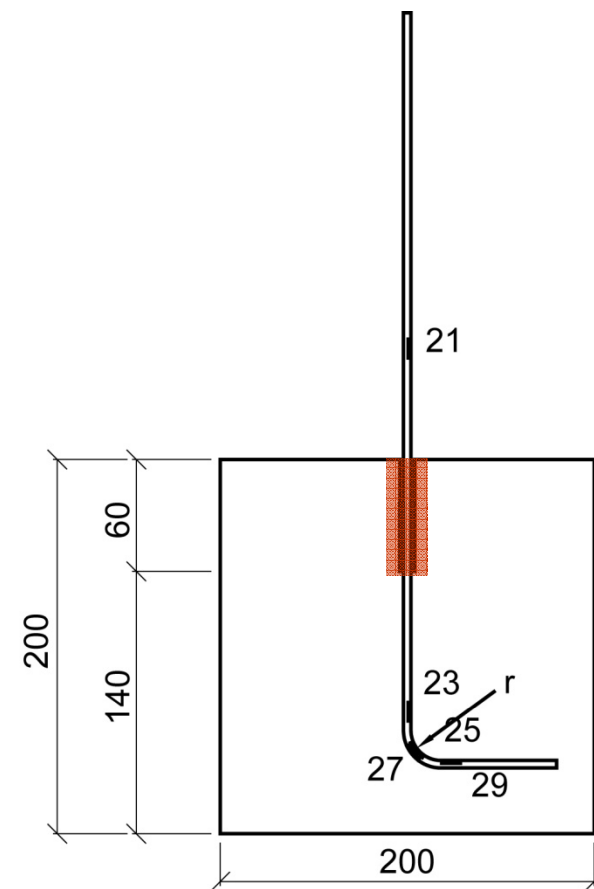
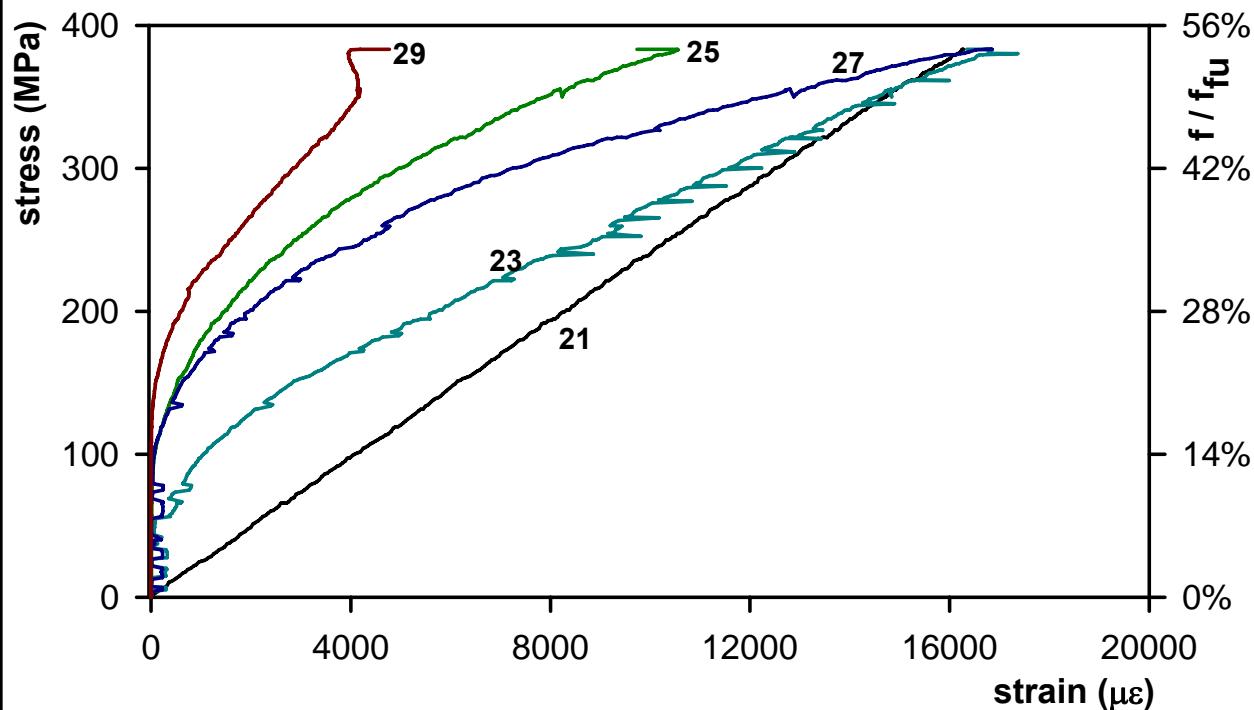
- r/t (2 – 5)
- embedment length (60mm, 145mm)
- tail length ($t_1/t = 5 - 15$)
- f_{cu} (45MPa, 95MPa)
- surface treatment (smooth, sand coated)



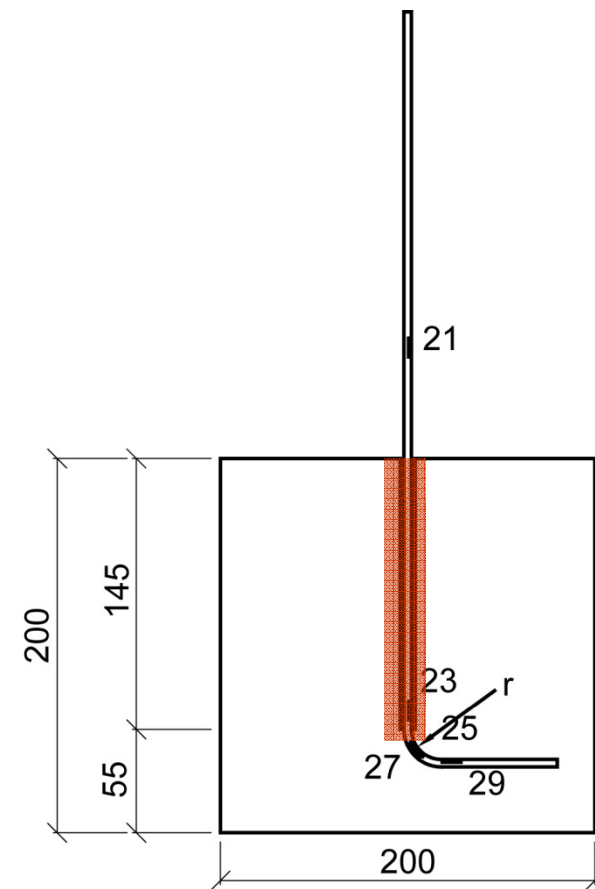
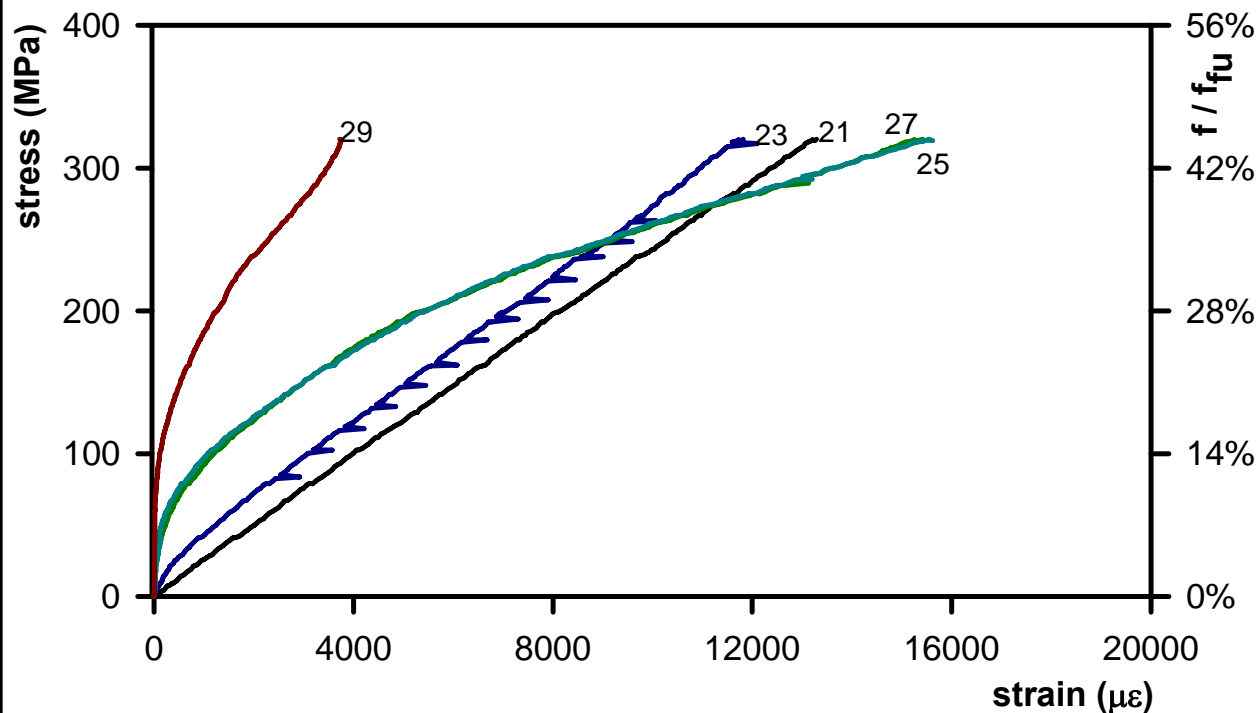
Type 2



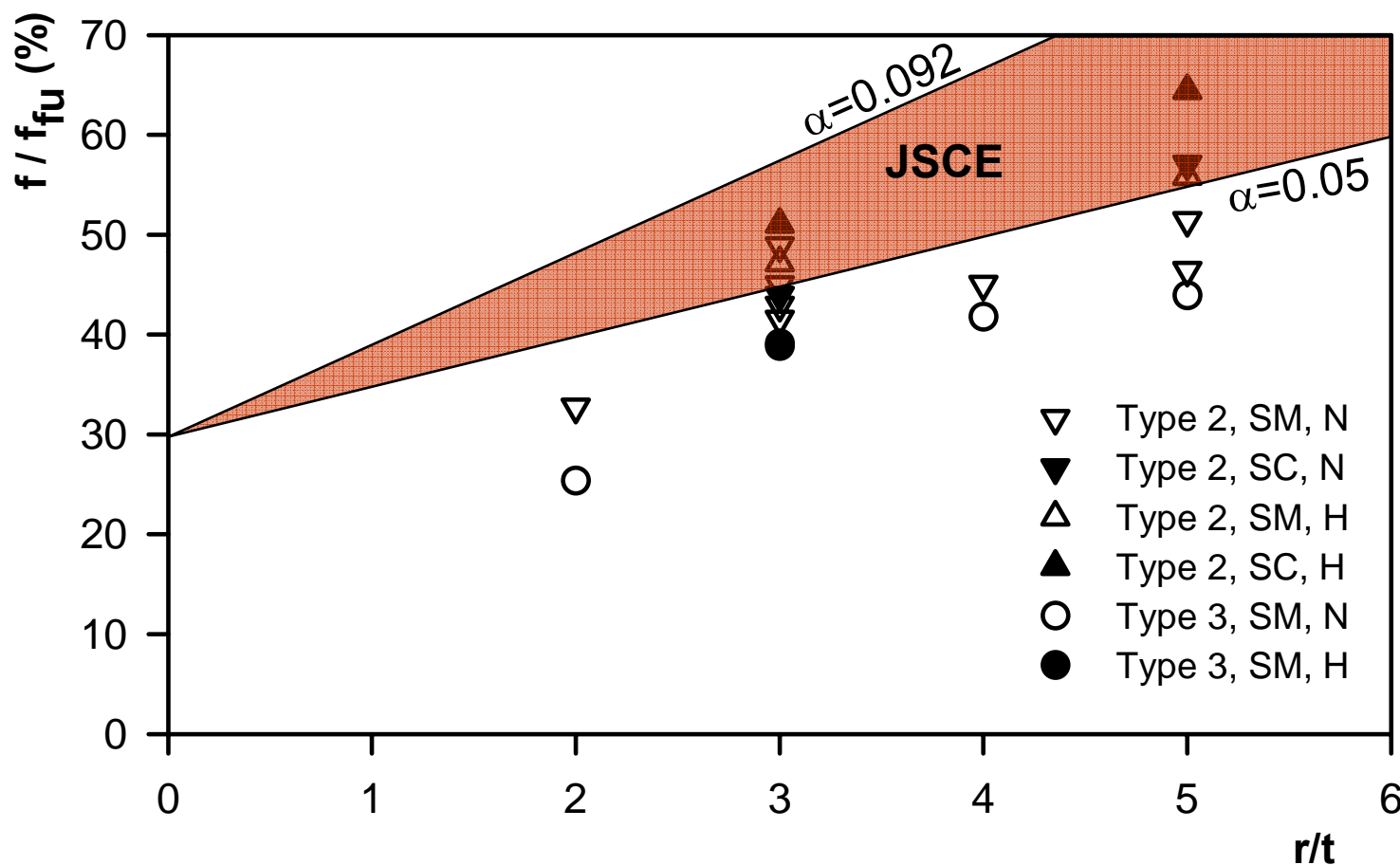
Type 3

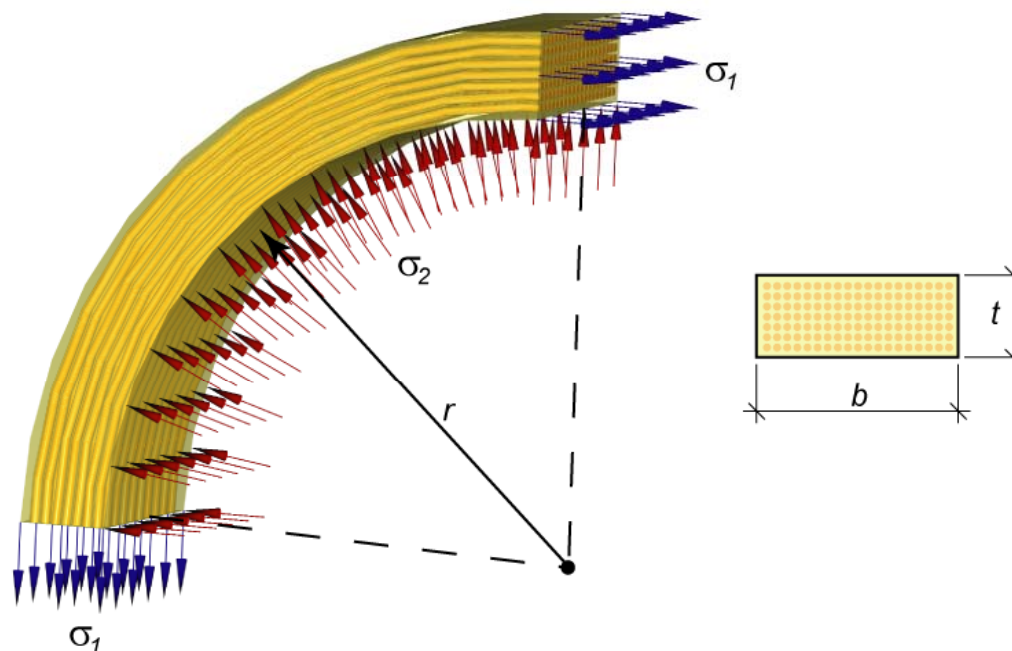


Strain distribution in specimens Type 2



Strain distribution in specimens Type 3





• Force equilibrium

$$\sigma_2 = \sigma_1 \frac{t}{r}$$

• Failure criterion

$$\frac{\sigma_1^2}{\sigma_{1,\max}^2} - \frac{\sigma_1 \sigma_2}{\sigma_{1,\max}^2} + \frac{\sigma_2^2}{\sigma_{2,\max}^2} = 1$$

• Predictive model

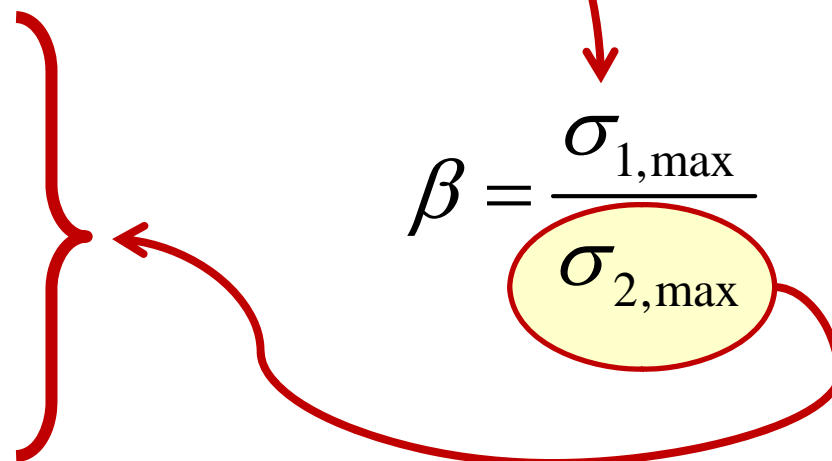
$$\frac{\sigma_1}{\sigma_{1,\max}} = \frac{1}{\sqrt{1 + \left(\frac{h}{R}\right) + \left(\frac{h}{R}\right)^2 \cdot \beta^2}}$$

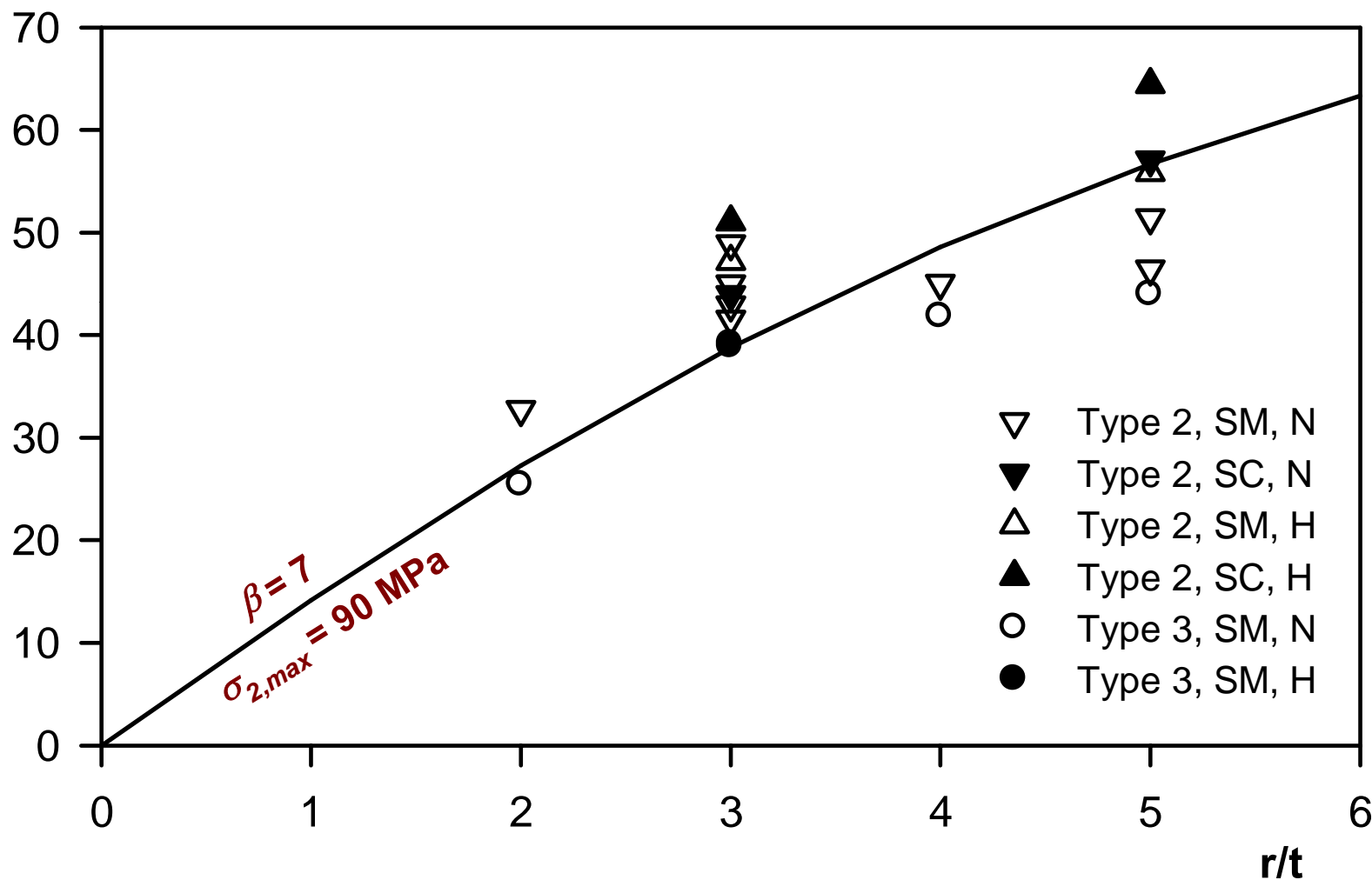
• Material testing

• Micromechanics

$$\sigma_{2,\max} = \frac{1}{k_\sigma} (f_{mc} + \sigma_{rm})$$

$$\beta = \frac{\sigma_{1,\max}}{\sigma_{2,\max}}$$





- **The capacity of the bent portion is not only a function of its geometry**
- **Values of $r/t > 3-4$ guarantee the development of 40% of the ultimate strength**
- **The macromechanical based model adequately captures strength degradation of bent bars**